

BALLAST WATER TREATMENT SYSTEM

**GISEn-Patro** 



ENGLISH



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We will be the best partner for BWTS Retrofit on existing ships.

PANASIA E&S is a Retrofit specialized engineering company which provides engineering and services for BWTS retrofit construction.

Based on the technologically proven experiences, it has become a global company with high recognition in domestic and overseas, which offers in-depth level of service on high-end engineering and customer friendly services.

PANASIA E&S, which provides the best solution for the customers' ships, will be the best partner in a field of BWTS retrofit construction on existing ships through various technical consulting works.

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#### The wide range of BWTS Retrofit contract scope is available for the ease of customer.

EQUIPMENT SUPPLIER	Engineering Company	Design Company
- BWTS Equipment	- Onboard Survey	- Installation drawing
- Commissioning	- Basic Design	- Manufacturing drawing
- Demonstration	- Owner/ Class plan approval	
	- Interface with existing	
	automation system	
Quititting Material Complian		
<b>Outfitting Material Supplier</b>	Installation Labor	Supervisor
- Steel Structures	- Pipe spools installation	- Schedule control
- Steel Structures	- Pipe spools installation	- Schedule control

#### The scopes of BWTS retrofit contracts are divided into four types.

CASE 1	BWTS Equipment only + Construction works
CASE 2	BWTS Equipment + Engineering + Construction works
CASE 3	BWTS Equipment + Engineering + Materials (pipes, steel outfitting, electricity) + Construction works
CASE 4	BWTS Equipment + Engineering + Materials (pipes, steel outfitting, electricity) + Installation works + Construction works





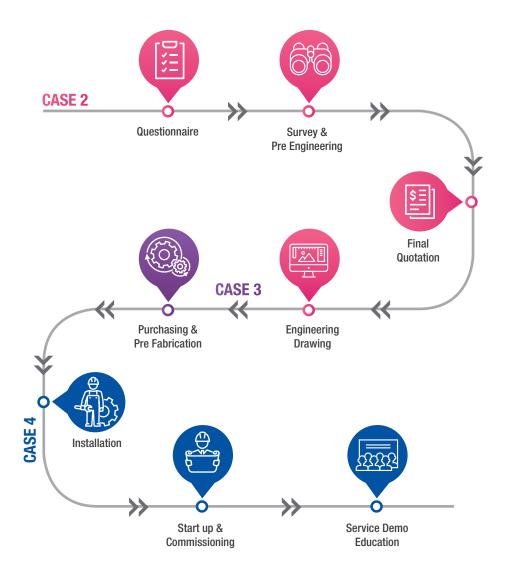
BWTS retrofit of PANASIA E&S has the technical capability to complete the entire process from equipment supply to engineering and construction.

In addition, selecting only the equipment of BWTS (GloEn-Patrol<sup>™</sup>), or only a part or parts of the whole processes among engineering, installation construction materials, and installation works together.

As the number of companies participating in the entire process increases, the work process may not go smoothly; and it becomes not easy to identify the exact responsible party in case of a problem.

Instead, retrofit specialist team of PANASIA E&S has never made responsibility problem like postponement of the deadline or additional charges while working on a number of projects.

#### **Retrofit Process**



#### **Estimated procedure time**

- The entire process time is divided into two types by installation conditions

#### **Drydock or Quay**



BWTS retrofit takes an average of 13 weeks and a separate period for product delivery is needed to complete the installation after the contract.

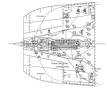
Customers should be careful in choosing contract signing date considering the expected time for BWTS installations on the ship according to each condition.

However, the period of installation of 'construction on voyage' may vary depending on the number of people available on board.

Engineering		Service		
Pre-Engineering	Detail Engineering	Project Management	Supervision	
Examination the draw	ing & Document	Pre-On-board survey	Submit a proposal	



#### **Examination the drawing & Document**



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P&ID

General Arrangement

#### ent

#### Electric Load Analysis Drawing

#### <Table 1>

	1. General Arrangement	
	2. Machinery Arrangement	To check available space for equipment
	3. Electric Equipment Arrangement	
	4. P & ID	To check how to modify the piping system
Drawing	5. Electric Load Analysis Drawing	To check available power
List	6. Wiring diagram of Power System	To check the general specification of power system
	7. Wiring Diagram of Control System	To check how to interface with existing automation system like GPS or AMS
	8. Maker DWG of Group Starter Panel	To monitor of pump running status
	9.Maker DWG of VRC System	To monitor status of some valve related ballasting system

In order to commence the retrofit installation of the existing ship, client companies should provide information as shown in <Table 1>.

Before visiting aboard ship, detailed inspection on the ship's specifications and drawings minimizes the errors in budget estimation and helps higher quality of on-board inspection.

Engineering		Ser	Service		
Pre-Engineering	Detail Engineering	Project Management	Supervision		
Examination the drav	Examination the drawing & Document 🕨 P		Submit a proposal		



#### Pre-On-board survey





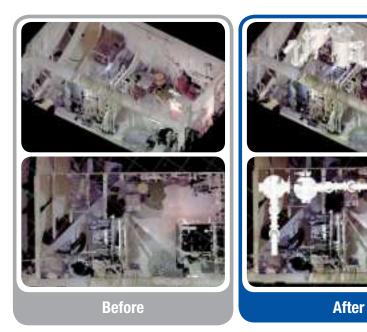
On-board survey carrying out at the ship's berthing schedule aims at collecting fruitful data to create the actual drawings.

This step is to check and secure spaces where GloEn-Patrol<sup>™</sup> BWTS should be mounted; the installation location is filmed by laser 3D scanner, and pre measured data are reviewed to figure out if existing facilities are bothered or damaged from newly to be installed BWTS including pump piping lines to find efficient space use.

Engin	Engineering		vice
Pre-Engineering	Detail Engineering	Project Management	Supervision
Examination the draw	ving & Document	Pre-On-board survey	Submit a proposal



#### Submit a proposal



Using the scanned data obtained through the Laser 3D scanner, 3D simulation of the mounted GloEn-Patrol™ BWTS is provided to ship owners.

This allows ship owners to easily compare and understand before and after installations concept.

Data collected from on-board inspection become the critical sources for prime cost estimation, and offer documentation which will be submitted to customers for contractual consideration.

Engin	eering	Service	
Pre-Engineering	Detail Engineering	Project Management	Supervision
On-board survey  Installation		Drawing 🕨 Manufacturin	g Drawing



#### **On-board survey**

This step is to make a close investigation for detailed design after the contract.

In this step, we perform a precise 3D scanning on the install location of BWTS and the whole installation route of new pipes and steel outfitting, and investigate signal coupling methods of the power source of BWTS and the existing system of ships such as AMS and GPS.

The 3D Scan data taken from the ship is converted into modeling after reverse engineering process, and the layout design is performed by synthesizing the modeling of BWTS UNIT.





Engineering				Servi	се	
Pre-Engineering	Detail Engineering		Project Management Sup		Supervision	
On-board su	urvey	Installation	Drawing		Manufacturi	ng Drawing

Engineering		Service	
Pre-Engineering	Detail Engineering	Project Management	Supervision
On-board survey Installation		Drawing  Manufacturin	g Drawing

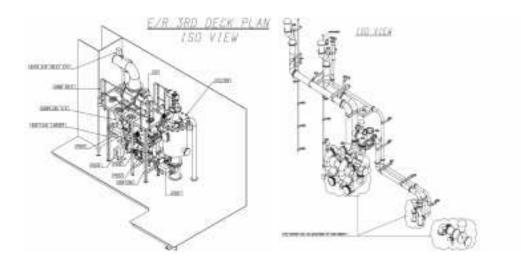
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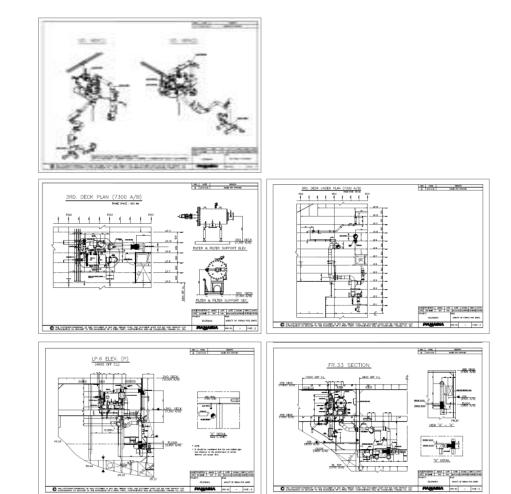
#### **Installation Drawing**

This step is to work on detailed installation drawing based on precise 3D scanning data.

In this step, we provide multiple angled drawings such as ISO View, Section view, Elev. View, etc. and detailed explanation to lead sufficient discussions with ship owners for better understanding.

In general, workers engaged in the ship repair industry often work based on their experience rather than drawing details. Considering complexity of construction process of BWTS, we provide easy-to-understand installation drawings in which part numbers and assembly sequences are precisely described to all items for smooth and accurate BWTS retrofit works. The drawing will be the standard when ordering material to its supplier.





Engineering			Serv	ice
Pre-Engineering	ineering Detail Engineering		anagement	Supervision
On-board s	On-board survey  Installation		Manufactur	ing Drawing

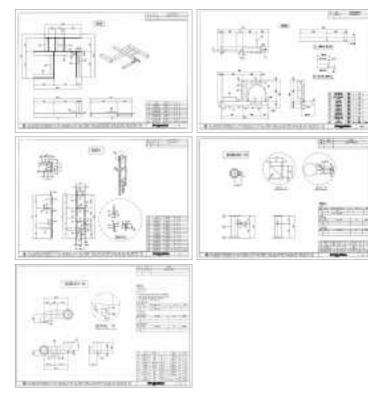
Engin	eering	Serv	ice
Pre-Engineering	Detail Engineering	Project Management	Supervision



#### **Manufacturing Drawing**

This step is to prepare the manufacturing drawings for each drawing after completing the installation drawing design.

We work on actual drawings based on detailed information such as piece numbers, dimensions, materials, standards, surface treatment, and paint specifications.



### **Schedule Management**

Ship 0	Own	er					SAMPI	LE																	_	_				A	ppro	ved			S.I	H.Yim		
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► NOTE ◀

③ Vessel has to be at sea to use ballast pump when we carry out commissioning.

② Expected vessel schedule (ETA : 23th, April / ETD : 7th, May)
 ③ According to above expected vessel schedule, shipyard has to finish BWTS installation work including test by 4th, May.

We PANASIA recommend shipyard devide four(4) work area and assign workers (fitter, welder) to each area.

(5) Four(4) work areas means 1) Engine Room, 2) Upper Deck, 3) Inside of NO.3 WBT(P) 4) Inside of NO.3 WBT(S).

(i) If shipowner want to extend PANASIA supervision, make extra order to our office (PIC : Allen, Jeong / E-mail : japan@worldpanasia.com)

In this step, we set detailed schedules in reverse order from D-day considering the lead time of each group depending on installation (drydocking) schedule.

At this time, PANASIA E&S acts as a project manager(PM) for all schedules, checking the progress and reporting it to the client companies. PANASIA E&S arranges the entire detailed schedule and informs client companies of it.

Ship owners are not required to contact each party and available to coordinate all schedules with PANASIA E&S, the PM, so that retrofit construction will be much more easier.

A supervisor can be assigned if included in the contract.

The supervisor manages and supervises whether the construction is under the instruction of the drawings in order to check the progress of the construction so that entire schedule is always in check of PANASIA E&S.

In order to prevent the unexpected situation such as damaged materials or omissions from affecting the whole schedule, PANASIA E&S identifies whether materials delivered have been damaged or not, and reports to suppliers to provide replacements in advance. Moreover, PANASIA E&S cooperates at site with engineers for other equipment manufacturers ((VRCS, AMS, etc.) that are interfaced with BWTS.

### You will successfully the retrofit installation through the supervision for BWTS





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Engin	eering	Servi	се
Pre-Engineering	Detail Engineering	Project Management	Supervision

### ....

#### Step 1

#### Management of installation work schedule, consultation

• Consultation on installation schedule and process with repair shipyard





#### Implementation of construction supervision

- Equipment and various pipes, Parts for installation valves
- Electricity installation and Interface Part for equipment





#### Check on equipment and materials

 Check if equipment and materials have been missing or damaged





#### Work cooperation with A.M.S Maker

 After consultation with A.M.S Maker, program modification and confirmation of whether the Alarm works properly are implemented.





THE SMARTEST SOLUTIONS FOR RETROFIT OF SHIP INDUSTRY



# Ultimate confidence in the best BWTS Retrofit construction.

PANASIA E&S presents innovative tech-consulting where highly efficient space utilization as per vessel structure.

Large types of vessels with a variety kind of installation conditions have perfectly completed retrofit construction with PANASIA E&S. Among all records, there was no any construction deferral or additional expenses.

Widely experienced technic of PANASIA E&S provides the best and optimal solution to become the best partner in BWTS retrofit construction.

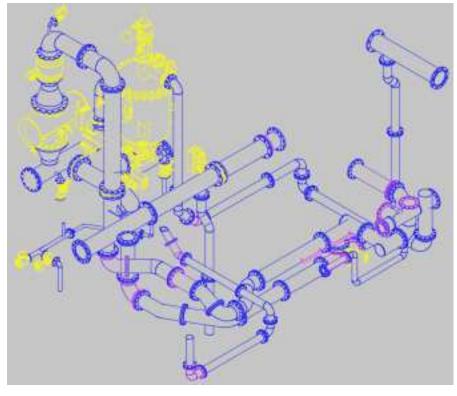
### **ASPHALT SEMINOLE**

	Ship owner	SARGEANT MARINE (USA)
	Ship type	Asphalt carrier
	Shipyard	Sambangwang Shipyard (Singapore)
And the second s	Treatment capacity	250 m³/h x 1set
	Period	Dec 2014



#### **Material consumption**

ITEM	SPEC'	Q'TY (pcs)	WEIGHT (kg)
PIPE (MAIN LINE)	200A (8")	47	2,847
PIPE (DRAIN)	50A (2")	5	44
SEAT & SUPPORT	-	91	1,231
CABLE	-	540m	263



### **MV LAVAUX**

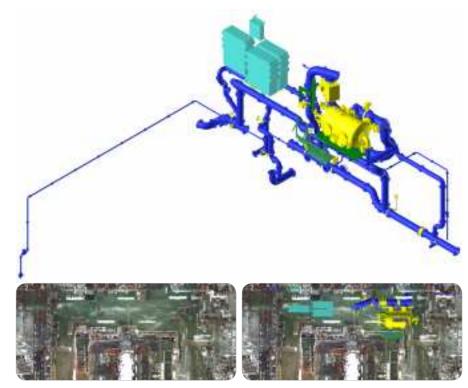
and the second second	Ship owner	SUIS ATL/ (Swi
	Ship type	38K
	Shipyard	Quir Ship
The second second second second	Treatment capacity	1,50
and the second second second	Period	May

Ship owner	SUISSSE ATLANTIQUE S.A (Switzerland)
Ship type	38K Bulk carrier
Shipyard	Quindao Beihai Shipyard (China)
Treatment capacity	1,500 m³/h x 1set
Period	May 2015

On board survey 3D Laser Scanning	Installation	Commissioning	Complete

#### **Material consumption**

ITEM	SPEC'	Q'TY (pcs)	WEIGHT (kg)
PIPE (MAIN LINE)	450A (18")	74	7,715
PIPE (DRAIN)	50A (2")	38	651
SEAT & SUPPORT	-	48	1,792
CABLE	-	2,676m	1,858



Before

After

#### Case Study

### **GAS VISION**

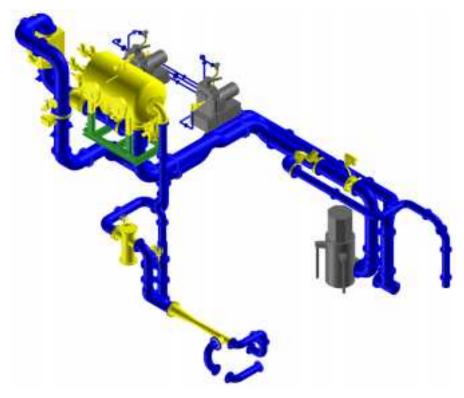


Ship owner	KSS SHIPPING (Korea)
Ship type	50K LPG TANKER
Shipyard	MMHE (MALAYSIA)
Treatment capacity	1,500 m³/h x 1set
Period	FEB 2012

On board survey 3D Laser Scanning	Installation	Commissioning	Complete

#### **Material consumption**

ITEM	SPEC'	Q'TY (pcs)	WEIGHT (kg)
PIPE (MAIN LINE)	400A (16")	56	6,331
PIPE (DRAIN)	40A (1 ½")	63	339
SEAT & SUPPORT	-	68	2,814
CABLE	-	1,634m	1,121

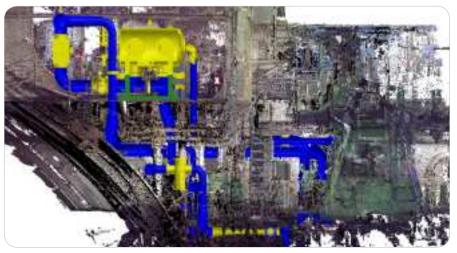


Dry Docking		On Voyage		Berthing	
Engine Room	Pump	Room (Tanker)	On Deck	Machinery Room	

#### GAS VISION Retrofit Project



Before



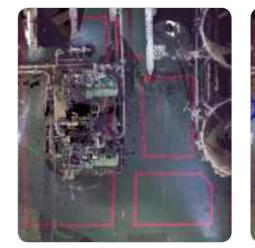
After

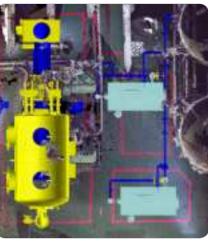




Before

After





Before

After



### **Engine Room & Pump Room Retrofit Project**

Ship owner	Japanese owner		
Ship type	50K Product / Chemical Tanker		
Shipyard	Singapore		
Treatment capacity	2,000 m³/h (EX) x 1set + 350 m³/h x 1set		
Period	Jan 2016		



#### **Material consumption**

	Pump Room			Pump Room		
ITEM	SPEC'	Q'TY (pcs)	WEIGHT (kg)	SPEC'	Q'TY (pcs)	WEIGHT (kg)
PIPE (MAIN LINE)	450A (18")	60	8,098	250A (10")	43	2,380
PIPE (DRAIN)	40A (1 ½")	21	92	40A (1 ½")	11	191
SEAT & SUPPORT	-	69	1,666	-	29	455
CABLE	-	3,468m	1728	-	769m	328

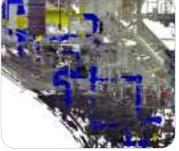




Before







Before

After

### On Deck type Retrofit Project

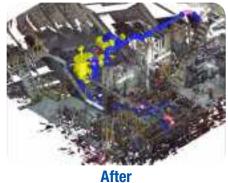
Ship owner	Japanese owner	
Ship type	50K Product / Chemical Tanker	
Shipyard	China	
Treatment capacity	1,500 ㎡/h (EX) x 1set + 250 ㎡/h x 1set	
Period	April 2016	



#### **Material consumption**

	L	Upper Deck			Engine Room		
ITEM	SPEC'	Q'TY (pcs)	WEIGHT (kg)	SPEC'	Q'TY (pcs)	WEIGHT (kg)	
PIPE (MAIN LINE)	300A (12")	255	26,301	200A (8")	52	3,340	
PIPE (DRAIN)	-	-	-	25A (1")	14	40	
SEAT & SUPPORT	-	141	3,149.6	-	58	652	
CABLE	-	2,272m	1,221	-	917m	351	







Before

After

Dry Docking		On Voyage		Berthing
Engine Room	Pump	Room (Tanker)	On Deck	Machinery Room

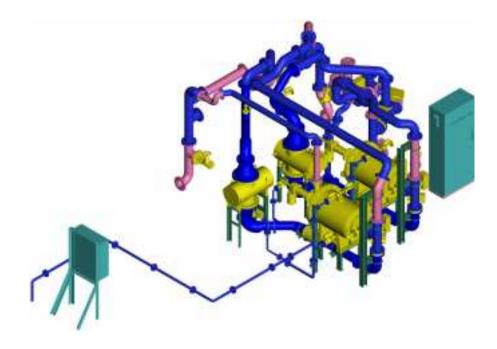
ARAON

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Ship owner	Korea Polar Research Institute (Korea)
Ship type	Ice breaking research vessel
Shipyard	Yeosu Haeyang (Korea)
Treatment capacity	150 m³/h x 2sets
Period	June 2015

#### **Material consumption**

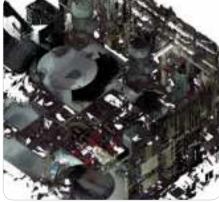
ITEM	SPEC'	Q'TY (pcs)	WEIGHT (kg)
PIPE (MAIN LINE)	150A (4")	53	2,599
PIPE (DRAIN)	40A (1 ½")	13	316
SEAT & SUPPORT	-	19	285
CABLE	-	1,570m	561





Dry Docking		On Voyage		Berthing	
Engine Room	Pump	Room (Tanker)	On Deck	:	Machinery Room

#### **ARAON Retrofit Project**



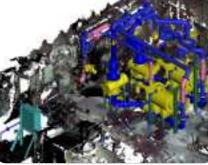
Before



After



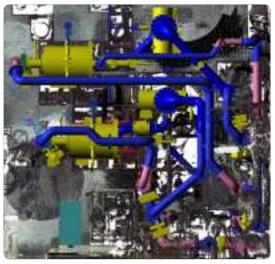
Before



After



Before



After

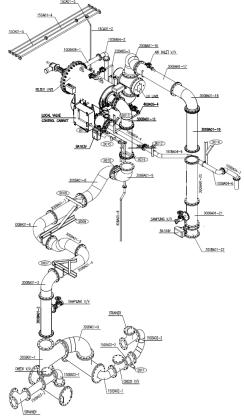
### **MV FLORIANA**

	Ship owner	TRANS SHIP (Ukraina)
	Ship type	34K Bulk carrie
	Treatment capacity	700 m³/h x 1set
The state of the second	Period	June - July 201

Ship owner	TRANS SHIP (Ukraina)
Ship type	34K Bulk carrier
Treatment capacity	700 m³/h x 1set
Period	June - July 2014

#### **Material consumption**

ITEM	SPEC'	Q'TY (pcs)	WEIGHT (kg)
PIPE (MAIN LINE)	300A (12")	36	3,687
PIPE (DRAIN)	40A (1 ½")	13	70
SEAT & SUPPORT	-	74	827
CABLE	-	1,755m	679







### **WOOYANG BANDERS**



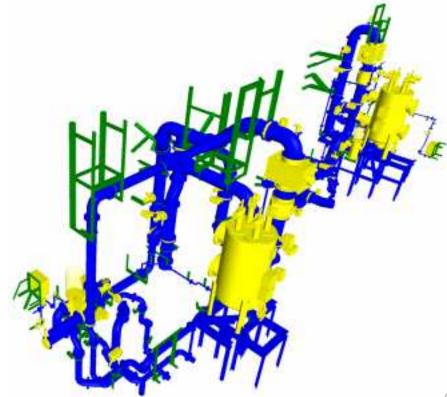
Ship owner	WOOYANG SHIPPING(Korea)
Ship type	73K Bulk carrier
Treatment capacity	1000 m³/h x 2sets
Period	July – September, 2016

#### On board survey 3D Laser Scanning Installation Commissioning Complete the state of the local



#### **Material consumption**

ITEM	SPEC'	Q'TY (pcs)	WEIGHT (kg)
PIPE (MAIN LINE)	350A	89	7,921
PIPE (DRAIN)	40A	31	216
SEAT & SUPPORT	-	214	4,719
CABLE	-	3,194m	1,235



Dry Docking		On Vo	yage		Berthing
Engine Room	Pump	Room (Tanker)	On Decl	<	Machinery Room

#### WOOYANG BANDERS Retrofit Project



Before

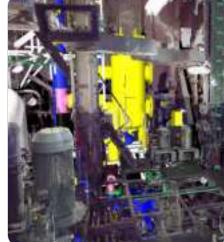


After



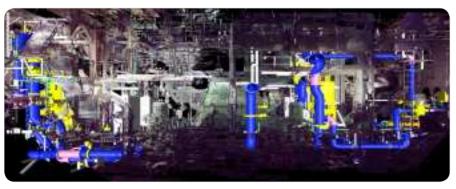
Before





Before

After



After

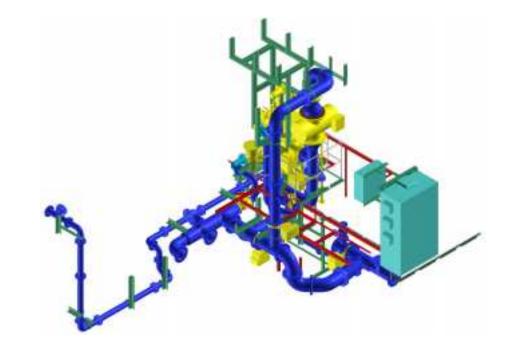
### **ORANGE WAVE**



Ship owner	ATLANSHIP (Switzerland)
Ship type	Fruit Juice Tanker
Treatment capacity	250 m³/h x 1set
Period	Feb – March, 2015

#### **Material consumption**

ITEM	SPEC'	Q'TY (pcs)	WEIGHT (kg)
PIPE (MAIN LINE)	250A (10")	43	1,719
PIPE (DRAIN)	40A (1 ½")	12	68
SEAT & SUPPORT	-	50	615
CABLE	-	2,220m	782





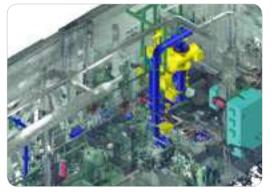
#### **ORANGE WAVE Retrofit Project**



Before



Before



After



After



Before



After





### Let's GI En-Patrol<sup>™</sup> for the Ocean.

GloEn-Patrol<sup>™</sup> symbolizes that PANASIA patrols around the globe to protect Ocean Environment against harmful aquatic species. Do GloEn-Patrol<sup>™</sup> for your better life.

#### **GIOEn-Patrol<sup>TM</sup>** Ballast Water Treatment System

- Filtration & UV Irradiation



With experiences specializing in shipbuilding industries and skilled people understanding the characteristics of shipping industries, PANASIA came up and provided the **easiest, safest, and simplest solution for ballast water treatment system** based on effective filtration and UV irradiation since 2010 when acquired its type approvals. This technology has been proved and widely used to disinfect the harmful organisms in the ballast water without producing any toxic substance.

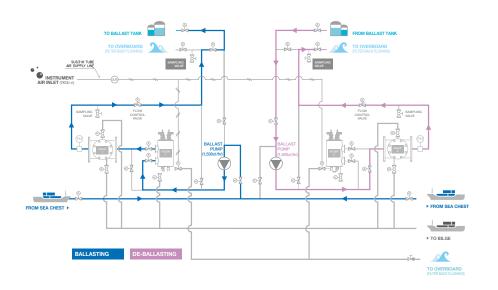
This simple configuration of GloEn-Patrol<sup>™</sup> is combined the filtration unit with 50µm filter element which provides the most effective and efficient back flushing function than any other conventional filters can do and medium pressured UV lamps which give customers assurance to last long life to treat and disinfect the ballast water in ballasting and de-ballasting stage. In addition, this uniquely engineered and designed filter and UV lamp are manufactured by PANASIA's own technologies to provide the upmost quality, reasonable price and on time delivery to the customers.

The system flow has four types. In order to acquire an appropriate dose of UV lamps, system uses warming up mode in which sea water passes filter & UV but not flow into ballast tank. When system sets up, ballasting mode starts. In the mode, the ballast water from sea chest enters through the inlet pipe into the filter and flows through the cylindrical filter element from inside out. Organisms larger than 50 um are eliminated and those smaller than 50 um will pass into UV unit for disinfection. During filtration, sediments are accumulated on the surface of filter element and it is flushed out to overboard by the backflushing function without any disturbance on filter operation. During de-ballasting mode, the ballast water from the ballast tanks passes through the UV unit to prevent reproduction of organisms and flows out to overboard. During Bypass mode, the ballast water skips filter and UV unit and simply flows out to overboard.

#### FEATURES

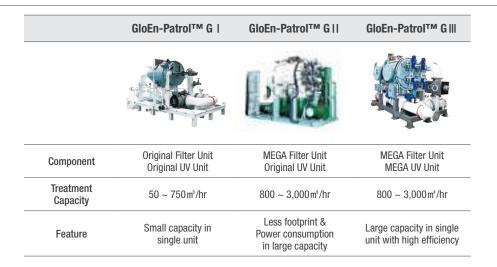
- Superior treatment performance(100% physical treatment type)
- 3-steps automatic adjustment of power consumption according to water quality
- Low maintenance cost
- User friendly operating system
- Automatic back-flushing(Filter), Auto Cleaning(UV Lamp sleeve) function
- No limitation on salinity and water temperature for the treatment
- No use of any chemical, producing corrosion in ballast tanks
- Most suitable application for a variety of installation environment (Vertical/Horizontal installation and no limitation on the distance of main components)

#### FLOW DIAGRAM (GIoEn-P1500)



#### GloEn-Patrol<sup>™</sup> Simple, Safe and Smart

#### **PRODUCT LINE UP**



#### CERTIFICATES



#### INSTALLATION COMPARISON BETWEEN GI AND G III MODEL



Treatment capacity 3,000 m³/hr

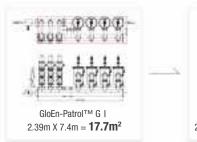
reatment capacity 3,000 m³/hr

#### High Efficiency \_ 40% of power consumption is reduced.

		Power Co			
Model	Treatment Canacity	reatment Capacity GloEn-Patrol™ G I	GloEn-Pat	GloEn-Patrol™ G III	
	oupdoity		Min.	Max.	by
P1000	1,000m³/hr	120kW	56kW	77kW	36%
P1200	1,200m³/hr	160kW	65kW	90kW	44%
P1500	1,500m³/hr	174kW	80kW	110kW	37%
P2000	2,000 m³/hr	240kW	113kW	155kW	35%
P2500	2,500m³/hr	320kW	131kW	180kW	44%
P3000	3,000 m³/hr	360kW	164kW	225kW	38%





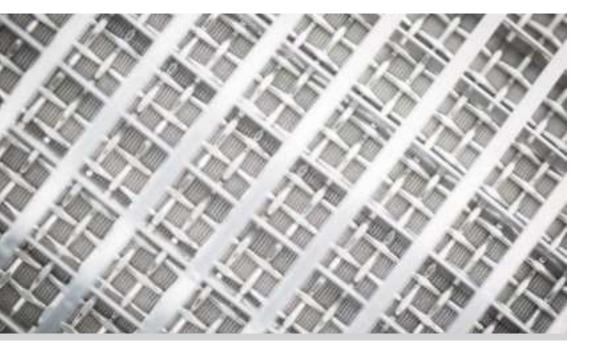




Minimized Footprint

44.5%

# Simple Configuration Filter Unit

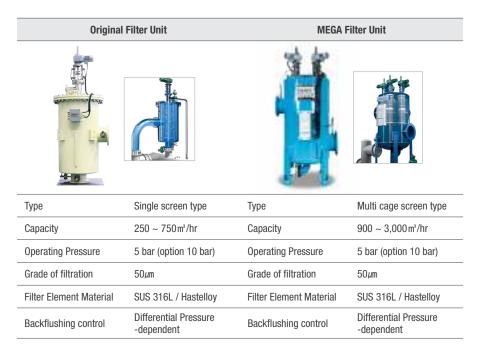


#### **SCREEN TYPE FILTER**

The ballast water enters into the filter and flows through the cylindrical filter element from inside out. The filtration cake accumulating on the filter element surface causes pressure difference to develop across the filter element. The back-flushing begins when the pre-set pressure difference between inlet and outlet on the filter is reached or pre-determined lapse of time is met. During the backflushing cycle, the filtering is not interrupted and continues to flow downstream of the filter in the normal manner. Regardless of this outstanding technology, Original Filter has met challenges when pump capacity gets bigger, the number of filter units increase simultaneously, requiring more footprint reluctantly. As a solution to this concern, we've developed MEGA Filter Unit to appropriately apply for bigger capacity(from 900 m<sup>2</sup>/ hr up to 3,000 m<sup>3</sup>/hr), providing multi-cylindrical filter elements to maximize the performance for the filter unit with less footprint(approx. 44.5%) compared to Original Filter.

#### **COMPONENT LINE-UP**

	Model	Treatment Capacity
	PF 250	250 m³/hr
Original Filter Unit	PF 500	500 m³/hr
-	PF 750	750 m³/hr
	PF 900	900 m³/hr
	PF 1200	1,200 m³/hr
	PF 1500	1,500 m³/hr
MEGA Filter Unit —	PF 2000	2,000 m³/hr
-	PF 2500	2,500 m³/hr
	PF 3000	3,000 m³/hr



GloEn-Patrol™

# Simple Configuration **UV Unit**



For the BWTS based on the filtration and UV technology, the other important part for an assurance of its operation is to guarantee the performance of UV lamps. GloEn-Patrol<sup>™</sup> uses the UV lamps which are especially engineered, designed and manufactured by PANASIA in ballast water disinfection purpose. The intensity of UV lamp is automatically adjusted by three levels according to flow rate, and transmittance to assure stable UV lamp performance. GloEn-Patrol<sup>™</sup> uses medium pressure UV lamps that output a variety of wavelength and enables to treat more various micro-organisms compared to any other UV lamps. To maintain the cleaned quartz sleeve

condition, automatic wiping function is adopted that cleans the quartz sleeve by wiper's back and forth movement. Although this excellent performance is guaranteed, there's no harmful and toxic chemicals neither required nor produced for running our system. Basically it is 100% safe treatment method.

With the attitude of listening customer's thoughtful comments, we have developed, a brand new MEGA UV Unit, treating even bigger capacity with less footprint by reducing the power consumption of approx. 40% compared with Original UV unit so that GloEn-PatroI<sup>TM</sup> can be confidently supplied for bigger vessels.

#### **COMPONENT LINE-UP**

	Model	Treatment Capacity
		150 m³/hr
	PU 250	250 m³/hr
Original UV Unit		350 m³/hr
	PU 500	500 m³/hr
		700 m³/hr
	PU 1000	1,000 m³/hr
MEGA UV Unit	PU 1250	1,250 m³/hr
	PU 1500	1,500 m³/hr



# Simple Configuration **Panels**

#### **CONTROL PANEL**





The monitor & control panel is PLC based and configured to activate and deactivate UV lamps via UV power supply panels in order to maintain the sufficient UV dose while conserving power.

The monitor & control panel offers a real time monitoring of the status of system operation while logging the data required by the convention at the same time.

- Smart HMI system
- Data logging for 24 months
- Main data real time display
- (Position, Pressure, Flow, Temperature, etc) - Alarm function (Interface with AMS or Load master)
- Controller: Siemens PLC
- Touch screen
- Operation Temperature: 0  $\sim$  55  $^{\circ}$ C

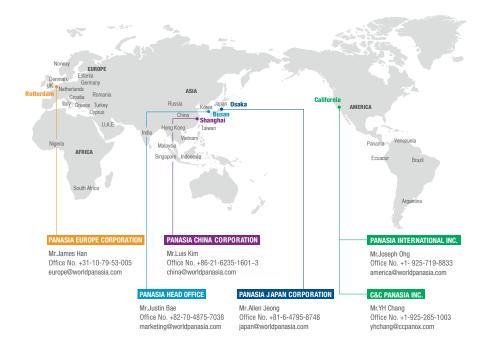


The major function of Power Supply Panel is to operate the medium pressure UV lamps UV. It controls the strength of UV lamps with the capacitors mounted in the Panel. Also it detects whether the UV lamps are functioning properly or not. The temperature sensor is mounted inside to monitor temperature in order to give an alarm to an operator and shut down the system in case of overheating.

Operation Temperature: 0 ~ 55 °C
 Prevent high heat dissipation

#### **Worldwide Service Network**

Effective Follow-up Service, Prompt Action for Spare Parts.





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