

BALLAST WATER TREATMENT SYSTEM





**ENGLISH** 

Company Profiles

# PANASIA CO.,LTD. **Global Leader in Smart & Green Technology** - Since 1989



Establishment
Oct. 10th, 1989

2016. Mar.

2015.

Jan.

2014.

Jun.

# **Business categories**

- · Ballast Water Treatment System (BWTS)
- · De-SOx System
- · De-NOx System
- Measurement and Control System
- · Fuel Gas Supply System (FGSS)
- Hardware In the Loop (HIL) Simulation
- · Marine Satellite Control System (MSCS)
- · Total Engineering Service

2 PANASIA CO.,LTD.

- Filter unit - UV unit
- Panels

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# **Achievement in PANASIA**



### IR 52 Jang Young Sil award \* (11week's) - MEGA UV

\* The award given weekly in the name of the Minister of Science and Technology is so widely recognized to be one of the highest for innovation in Korea that even the general public can approve the value of the award.



Grand prize of technical commercialization from Research & development special zone



World Class 300

2013. Dec.

2012. Dec.



2010. Dec.







Gold tower order of industrial service merit at 2013 Korea Technology

### Korean world-class Product



### IR 52 Jang Young Sil award \* (32week's)

\* The award given weekly in the name of the Minister of Science and Technology is so widely recognized to be one of the highest for innovation in Korea that even the general public can approve the value of the award.



Bronze award at 2010 Korea Technology Awards

# **GloEn-Patrol**<sup>™</sup> **Ballast Water Treatment System**

- Filtration & UV Irradiation



With experiences specializing in shipbuilding industries and skilled people understanding the characteristics of shipping industries, PANASIA came up and provided the easiest, safest, and simplest solution for ballast water treatment system based on effective filtration and UV irradiation since 2010 when acquired its type approvals. This technology has been proved and widely used to disinfect the harmful organisms in the ballast water without producing any toxic substance.

This simple configuration of GloEn-Patrol<sup>™</sup> is combined the filtration unit with  $50 \mu m$  filter element which provides the most effective and efficient back flushing function than any other conventional filters can do and medium pressured UV lamps which give customers assurance to last long life to treat and disinfect the ballast water in ballasting and de-ballasting stage. In addition, this uniquely engineered and designed filter and UV lamp are manufactured by PANASIA's own technologies to provide the upmost quality, reasonable price and on time delivery to the customers.

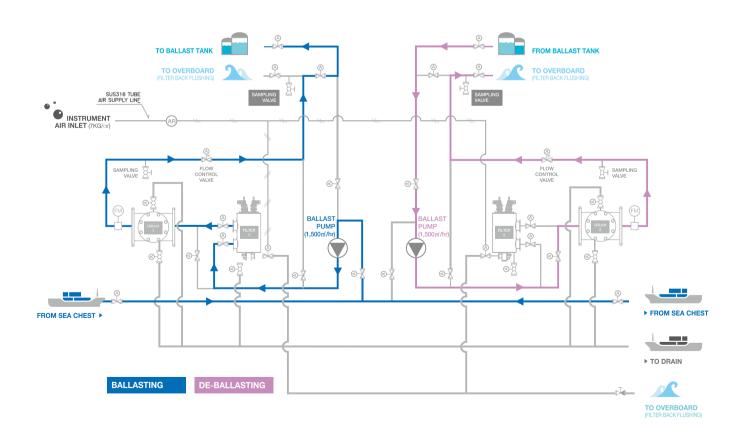
▲ Test barge

The system flow has four types. In order to acquire an appropriate dose of UV lamps, system uses warming up mode in which sea water passes filter & UV but not flow into ballast tank. When system sets up, ballasting mode starts. In the mode, the ballast water from sea chest enters through the inlet pipe into the filter and flows through the cylindrical filter element from inside out. Organisms larger than  $50\mu$ m are eliminated and those smaller than  $50\mu$ m will pass into UV unit for disinfection. During filtration, sediments are accumulated on the surface of filter element and it is flushed out to overboard by the backflushing function without any disturbance on filter operation. During de-ballasting mode, the ballast water from the ballast tanks passes through the UV unit to prevent reproduction of organisms and flows out to overboard. During Bypass mode, the ballast water skips filter and UV unit and simply flows out to overboard.

# **FEATURES**

- Superior sterilizing performance (100% physical treatment type)
- Automatic Control of UV intensity in 3 stages (depending on turbidity)
- Low maintenance cost
- Automatic back flushing (filter), auto cleaning function (UV Lamp guartz sleeves)

# FLOW DIAGRAM (GloEn-P1500)



- Able to treat with no concerns in salinity and water temperature
- Most suitable for a variety of installation applications (Vertical/Horizontal installation and no limitation on the distance of main components)
- No use of chemical substances that induce corrosion inside the tanks
- User Friendly interface

# **GloEn-Patrol**<sup>™</sup> Simple, Safe and Smart

# **PRODUCT LINE UP**

	GloEn-Patrol™ G I	GIoEn-Patrol™ G II	GIoEn-PatroI™ G III
			alt.
Combination	Original Filter Unit Original UV Unit	MEGA Filter Unit Original UV Unit	MEGA Filter Unit MEGA UV Unit
	onginal ov onit	original ov orlit	WEGA OV UNIT
Treatment Capacity	50 ~ 750 m³/hr	800 ~ 3,000 m³/hr	800 ~ 3,000 m³/hr
Features	Small capacity	Smaller footprint &	High efficiency in power
realuies	with single unit	Power consumption	consumption and footprint

ABS

ABS Type

Approved

Mar. 2013

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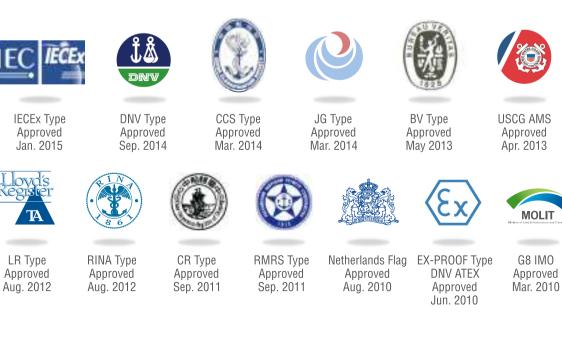
IMO

G9 IMO

Approved

Mar. 2010

# CERTIFICATES



# INSTALLATION COMPARISON BETWEEN GI AND GIII MODEL

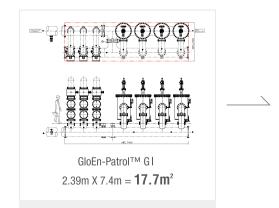
Glen-Patrol

Treatment capacity 3,000 m³/hr

# High Efficiency \_ 40% of power consumption is reduced.

	Treatment	Power Consumption			Reduced
Model	Capacity	GloEn-Patrol™ I	<b>GloEn-Patrol™</b> III		by
	1 5	GIUEII-Patrui I	Min.	Max.	
P1000	1,000 m³/hr	120kW	56kW	77kW	36%
P1200	1,200 m³/hr	160kW	65kW	90kW	44%
P1500	1,500m³/hr	174kW	80kW	110kW	37%
P2000	2,000 m³/hr	240kW	113kW	155kW	35%
P2500	2,500 m³/hr	320kW	131kW	180kW	44%
P3000	3,000 m³/hr	360kW	164kW	225kW	38%

# Minimized Footprint \_ 44.5% of installation area is reduced.



Improved In space & Power Consumption



Treatment capacity 3,000 m³/hr

Power Consumption







# Simple Configuration **Filter Unit**



# Original Filter Unit

**COMPONENT LINE-UP** 

Original Filter Unit



Туре	Single screen type	Туре	Multi cage screen type
Capacity	50 ~ 750 m³/hr	Capacity	900 ~ 3,000 m³/hr
Max.Operating Pressure	10 bar	Max.Operating Pressure	10 bar
Grade of filtration	50 <i>µ</i> m	Grade of filtration	50 <i>μ</i> m
Filter Element Material	SUS 316L / Hastelloy	Filter Element Material	SUS 316L / Hastelloy
Backflushing control	Differential Pressure - dependent	Backflushing control	Differential Pressure - dependent

# **SCREEN TYPE FILTER**

The ballast water enters into the filter and flows through the cylindrical filter element from inside out. The filtration cake accumulating on the filter element surface causes pressure difference to develop across the filter element. The back-flushing begins when the pre-set pressure difference between inlet and outlet on the filter is reached or pre-determined lapse of time is met. During the backflushing cycle, the filtering is not interrupted and continues to flow downstream of the filter in the normal manner. Regardless of this outstanding technology, Original Filter has met challenges when pump capacity gets bigger, the number of filter units increase simultaneously, requiring more footprint reluctantly. As a solution to this concern, we've developed MEGA Filter Unit to appropriately apply for bigger capacity(from 900m<sup>3</sup>/hr up to 3,000m<sup>3</sup>/hr), providing multi-cylindrical filter elements to maximize the performance for the filter unit with less footprint(approx. 44.5%) compared to Original Filter.

Model	Treatment Capacity
PF 50	50 m³/h
PF 250	250 m³/h
PF 500	500 m³/h
PF 750	750 m³/h
PF 900	900 m³/h
PF 1200	1,200 m³/h
PF 1500	1,500 m³/h
PF 2000	2,000 m³/h
PF 2500	2,500 m³/h
PF 3000	3,000 m³/h

### **MEGA Filter Unit**







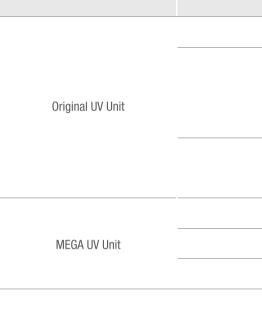
# **Simple Configuration UV Unit**



Most important part of the system for the filtration and UV technology, is to have excellent performances of UV lamps to maximize the disinfection of the micro-organisms in ballast waters.

GloEn-Patrol<sup>™</sup> uses UV lamps that are especially engineered, designed and manufactured by special automation robots at PANASIA's advanced Smart Factory, the facility that is formed of IoT(Internet of Things) based on ICT(Information and Communications Technologies). By this revolutionary facility, PANASIA has successfully increased the quality of the lamps and defect rate of lamps have dramatically decreased on the contrary. Of course, with this change, PANASIA can meet huge demand in terms of quantity-wise so that on-time delivery on spares parts can be the benefit for the customers. The intensity of UV lamps is automatically adjusted by three levels according to flow rate, and transmittance to assure stable UV lamps performance. GloEn-Patrol<sup>™</sup> uses medium pressure UV lamps that output a variety of wavelength and enables to treat more various micro-organisms compared to any other UV lamps. To maintain the cleaned quartz sleeve condition, automatic wiping function is adopted that cleans the quartz sleeve by wiper's back and forth movement. Although this excellent performance is guaranteed, there's no harmful and toxic chemical neither required nor produced for running our system. basically it is 100% safe treatment method. With the attitude of listening customer's thoughtful comments, we have developed, treating even bigger capacity with less footprint by reducing the power consumption of approx. 40% compared with original UV unit so that GloEn-Patrol<sup>™</sup> can be confidently supplied for bigger ships.

# **COMPONENT LINE-UP**



**Original UV Unit** 



Explosion Proof Type (option)

50 ~ 700m³/hr
10 bar

Model	Treatment Capacity
PU 50	50 m³/hr
	150 m³/hr
PU 250	250 m³/hr
	350 m³/hr
PU 500	500 m³/h
	700 m³/hr
PU 1000	1,000 m³/h
PU 1250	1,250 m³/h
PU 1500	1,500 m³/h

Ballast water treatment system GloEn-Patrol<sup>™</sup> 11

# Simple Configuration **Panels**

# **CONTROL PANEL**



The monitor & control panel is PLC based and configured to activate and deactivate UV lamps via UV power supply panels in order to maintain the sufficient UV dose while conserving power.

The monitor & control panel offers a real time monitoring of the status of system operation while logging the data required by the convention at the same time.

- Smart HMI system
- Data logging for 24 months
- Main data real time display (Position, Pressure, Flow, Temperature, etc)
- Alarm function (Interface with AMS or Load master)
- Controller: Siemens PLC
- Touch screen
- Operation Temperature: 0  $\sim 55^\circ\!C$

# **UV POWER SUPPLY PANEL**



The major function of Power Supply Panel is to operate the medium pressure UV lamps UV. It controls the strength of UV lamps with the capacitors mounted in the Panel. Also it detects whether the UV lamps are functioning properly or not. The temperature sensor is mounted inside to monitor temperature in order to give an alarm to an operator and shut down the system in case of overheating.

- Operation Temperature: 0  $\sim 55^\circ\!C$
- Prevent high heat dissipation



**Pit Stop Retrofit Service** 



# We thrive to be the best partner in system retrofitting on existing ships.

We provide a specialized retrofit service, which provides engineering and services for our products (BWTS, S0x Scrubber, Level Measurement system).

PANASIA is becoming a leader in the industry, providing advanced engineering and outstanding service, recognized for its technology, not only in Korea, but worldwide.

We guarantee to become the most reliable partner for existing ships in the field of BWTS retrofit construction, by providing the best solution for our clients' vessels.



# **Total Solution for Retrofit**

# **FEATURES**



- Comprehensive turn-key proposal
- Highly experienced Engineer with qualified technical skills
- Time, cost saving
- On board Survey & 3D laser scanning for the accurate work
- Certification and Class

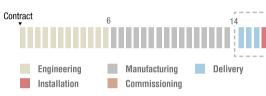
# SERVICE SCOPE

CASE I	Equipment + Construction Supervision
CASE II	Equipment + Engineering + Construction Supervision
CASE III	Equipment + Engineering + Materials for Installation (pipes, steel outfitting, electrical cable) + Construction Supervision
CASE IV	Equipment + Engineering + Materials for Installation (pipes, steel outfitting, electrical cable) + Installation work + Construction Supervision

# **RETROFITTING SCHEDULE**

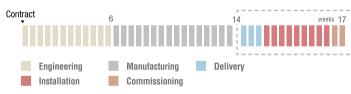




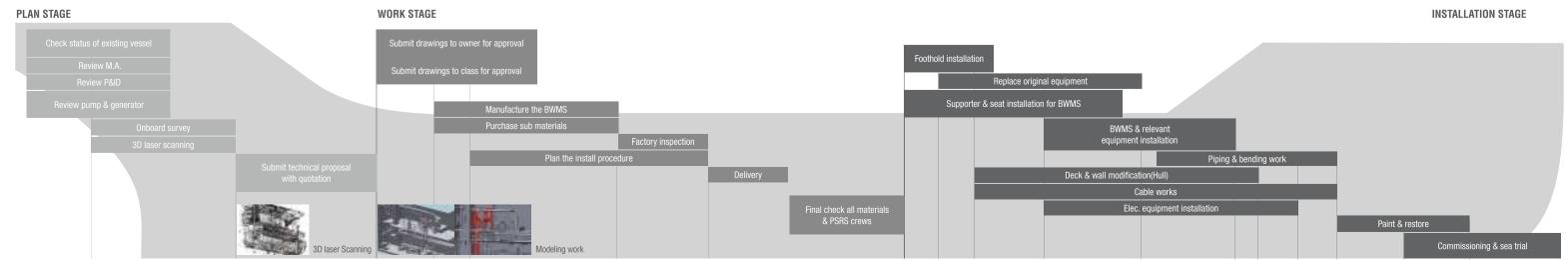


### **On Voyage** MV Floriana Project





# **WORKING PLAN**



# 1 Week



Ship's Type	10K Bulk Carrier
Capacity	150m³/hr
Model	GloEn-Patrol™ 150 x 1 set
Installation Location	Engine room
Retrofit method	Drydock(Sanwa Dock Japan)



# 2 Weeks





Ship's Type	34K Bulk Carrier
Capacity	700 m³/hr
Model	GloEn-Patrol™ 700 x 1 set
Installation Location	Engine room
Retrofit method	On Voyage(Europe)



\* Actual Installation period might differ by vessel's condition

# Advanced services are added on well-proven BWTS system

PANASIA provides not only reliable Ballast Water Treatment System, but also provides great services such as Training centers, CBT(Computer Based Training) and IoT(Internet of Things) based MSCS(Marine Satellite Control System) to effectively operate over 900 BWTS(Ballast Water Treatment System) that has already been supplied to global customers. Most supervisors and crewmen are unfamiliar with BWTS operation because BWTS is newly installed equipment due to IMO and USCG's regulation.

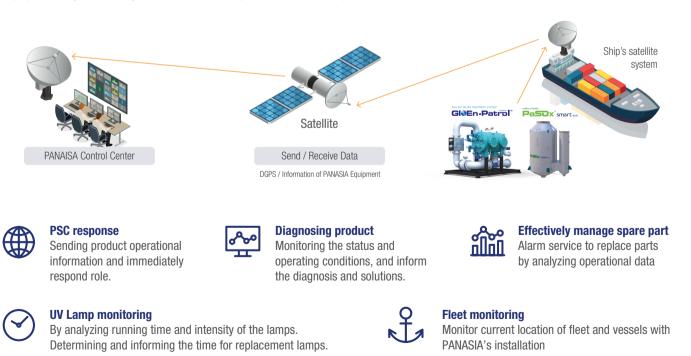
Considering upcoming burden in BWTS operation and complexity of regulations, having proper education and reliable services is highly recommended for ship operators as a preparation.

PANASIA considers those factors very importantly and thinks what to develop to meet customer's satisfaction as a market leader.

# Marine Satellite Control System

NUUC INC

Pan-MSCS<sup>™</sup> can collect and monitor the operational status of PANASIA's products installed on the ship at any time, regardless of location in real time via satellite. It is an ICT-based control system developed to enable crew members to easily solve problems by diagnosing problems and reporting solutions to the vessel. In addition, it helps to maintain the equipment by informing in advance when parts should be replaced.



# **CBT(Computer Based Training) Software**

With a concept of 'Challenge toward new creations'. PANASIA has brought a new service to customers that didn't exist in Ballast Water Treatment System market. CBT is in general window based training software in a form of CD or USB with which operators can have repetitive lectures regarding BWTS. This is developed for owners to prevent from shortage of knowledge through frequent crew change-over. Though general trouble shooting cases are introduced, crews are required to be familiar with as many unexpected cases as possible so that crews can cope with a variety kinds of situations. It contains intensive and detailed information that has a total length of over 6 hours of education time.

Followings are the benefits of CBT program :

- Crew training for the new equipment to enhance the service capability of crews
- Each chapter has its estimation to know whether crew has fully trained

Training center is supporting materials for hands-on parts, while CBT is more like supporting knowledge parts. In order not to face difficulties such as detention of a vessel, it is the duty for the vessel owners or operators to select the right BWTS supplier with the right training services.

# **Computer Based Training software**



- Actual operational training system consists of operating procedure, maintenance, trouble-shooting etc.



# **TRAINING CENTER**

PANASIA's BWTS is popular as simple operation, however crews who are dealing with BWTS must know the system in detail when PSC is on a ship to check. As most of ships have frequent crew changes every 3 to 6 months, proper crew training is a must factor. PANASIA has a solution with well-established training centers and its program.

Training Center is a regional educational complex where the vessel owners or operators can access for training with minimum expenses. Training Center is in general composed of educator, real equipment and educational materials. At the center, followings shall be dealt with.

1) Theoretical Part includes: Component explanation; BWTS operation; Installation & Commissioning; Trouble Shooting (alarm & trip condition); Maintenance & Calibration; BWTS System settings

2) Practical Part includes: Practice on BWTS operation through computer based simulation; Practice on overhaul on each component; Practice on hands-on maintenance & calibration; Practice on trouble shootings (alarm & trip condition)

Currently, there are 4 training centers(Greece, Estonia, the United States and Korea) actively used and more training centers are under review to be located globally, while many of customers are already in use with high satisfaction.

# **Training Center**







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# **Global Network**



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